HW3700 VENT WINDOW

INSTALLATION INSTRUCTIONS

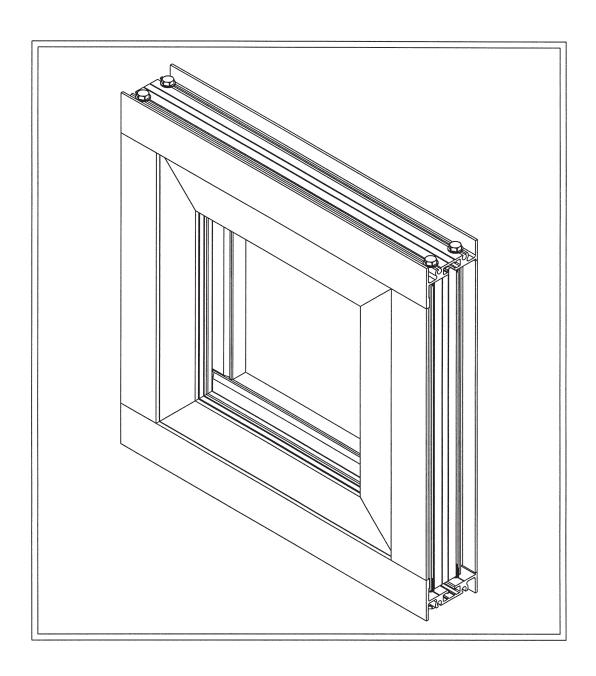


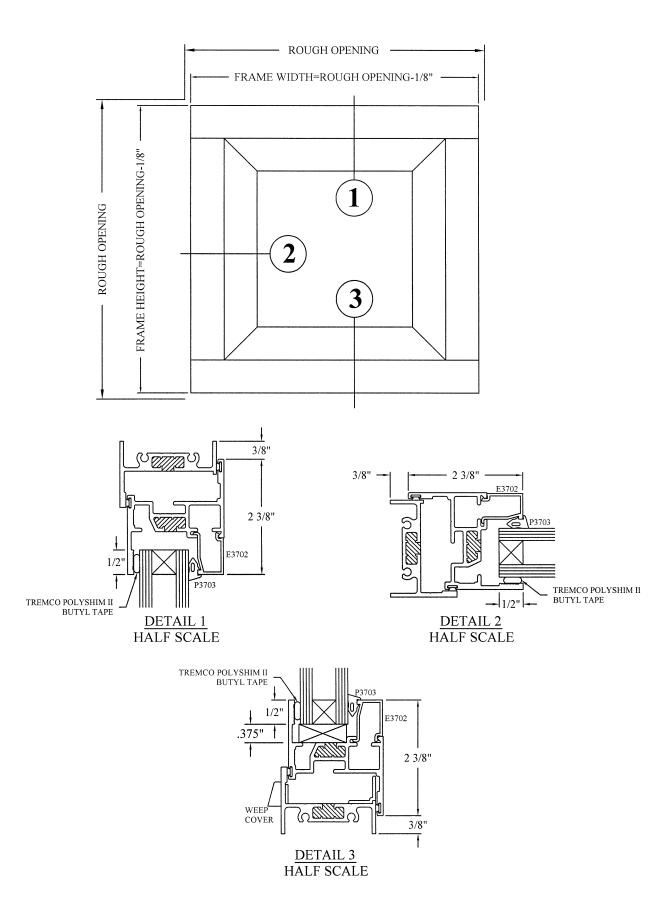
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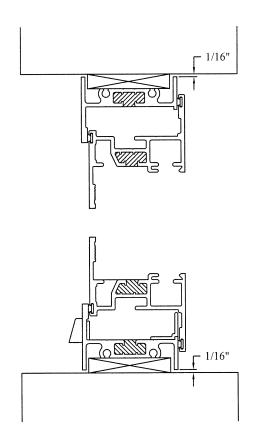
PARTS LIST

	Description H	Part Number
	Vent Window Glass Stop	E3702
70)	Vent Window Wedge Gasket	P3703
	14000 Series Adapter	P3707
	200cw/400cw Adapter	P3708
	"H" Adapter For Mulled Window	vs P3703
	Butyl Glazing Tape Tremco Polyshim II or .150" Thi with 1/8" Shim Equivalent	ck
	Glass Setting Block 1/4" x 1" x 4"	

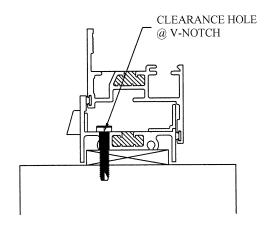
TYPICAL ELEVATION



TYPICAL INSTALLATION

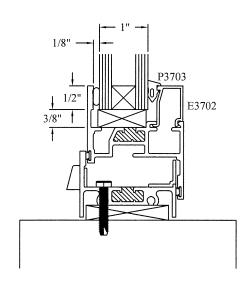


1) POSITION WINDOW IN OPENING -SHIM AS REQUIRED SO THAT WINDOW IS PLUM, LEVEL, AND SQUARE.

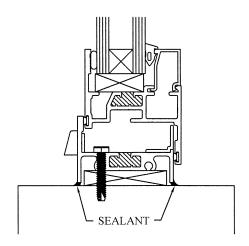


2) SECURE WINDOW IN PLACE DRILL Ø.201 CLEARANCE HOLES FOR #10 SCREW.
A) 6" MAX FROM EACH CORNER
B) 12" O.C.
USE APPROPRIATE TYPE OF #10 FASTENER
AND SECURE WINDOW TO STRUCTURE. SEAL
ALL FASTENER HEADS.

TYPICAL INSTALLATION

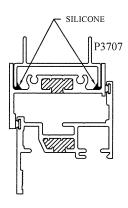


3) INSTALL GLASS INTO WINDOW FRAME APPLY BUTYL GLAZING TAPE TO INSIDE OF WINDOW
FRAME LEG. USE TREMCO POLYSHIM II GLAZING
TAPE OR .150" THICK WITH 1/8" SHIM EQUIVALENT.
PLACE SETTING BLOCKS IN FRAME AND INSTALL
GLASS. GLASS SIZE SHOULD BE: **DLO** + 1"
WITH GLASS IN PLACE, SNAP IN (4) E3702 GLASS
STOPS. AFTER INSTALLING STOPS, PRESS P3703
GASKET INTO PLACE AND SEAL CORNERS.

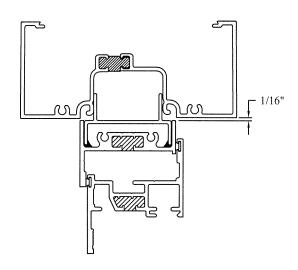


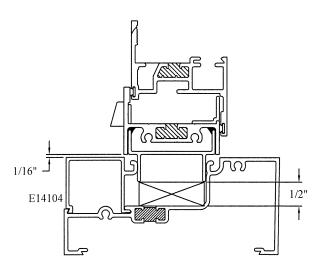
4) SEAL ENTIRE INTERIOR AND EXTERIOR PERIMETERS OF WINDOW FRAME TO THE STRUCTURE WITH APPROPRIATE SEALANT.

14000 SERIES INSTALLATION



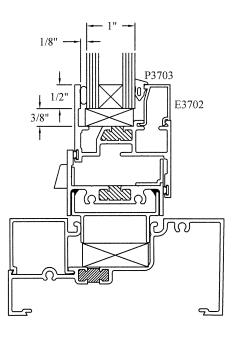
1) APPLY P3707 ADAPTER TO HEAD AND SILL MEMBERS OF WINDOW USING SILICONE.



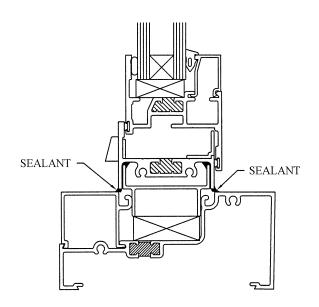


2) POSITION WINDOW IN OPENING SLIDE P3707 AT HEAD OF WINDOW INTO
GLAZING POCKET OF 14000 SERIES FRAME.
SWING BOTTOM OF WINDOW INTO PLACE
AND SET ON SETTING BLOCKS. SNAP 14000
FRAMING GLASS STOP (E14104) INTO PLACE.

14000 SERIES INSTALLATION

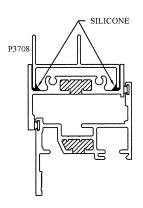


3) INSTALL GLASS INTO WINDOW FRAME APPLY BUTYL GLAZING TAPE TO INSIDE OF WINDOW
FRAME LEG. USE TREMCO POLYSHIM II GLAZING
TAPE OR .150" THICK WITH 1/8" SHIM EQUIVALENT.
PLACE SETTING BLOCKS IN FRAME AND INSTALL
GLASS. GLASS SIZE SHOULD BE: **DLO** + 1"
WITH GLASS IN PLACE, SNAP IN (4) E3702 GLASS
STOPS. AFTER INSTALLING STOPS, PRESS P3703
GASKET INTO PLACE AND SEAL CORNERS.

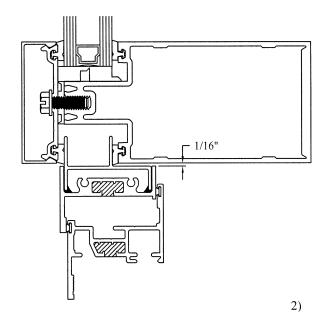


4) SEAL ENTIRE INTERIOR AND EXTERIOR PERIMETERS OF WINDOW FRAME TO THE 14000 FRAMING WITH APPROPRIATE SEALANT.

CURTAINWALL INSTALLATION



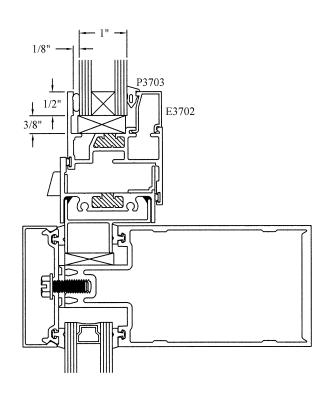
1) APPLY P3708 ADAPTER TO HEAD AND SILL MEMBERS OF WINDOW USING SILICONE.



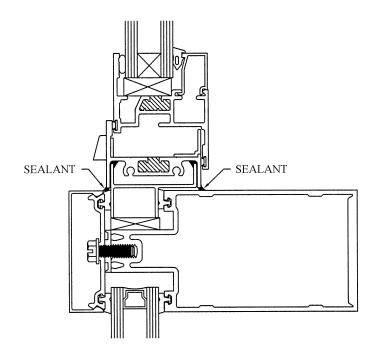
1/16"

POSITION WINDOW IN OPENING FOLLOW CURTAINWALL INSTRUCTIONS
FOR INSTALLING WINDOW IN PLACE OF GLASS.
INSTALL PRESSURE PLATE AND SNAP COVER
PER CURTAINWALL INSTRUCTIONS..

CURTAINWALL INSTALLATION

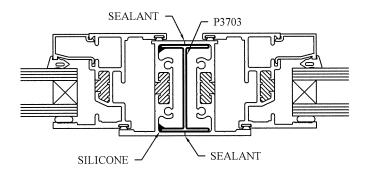


3) INSTALL GLASS INTO WINDOW FRAME APPLY BUTYL GLAZING TAPE TO INSIDE OF WINDOW
FRAME LEG. USE TREMCO POLYSHIM II GLAZING
TAPE OR .150" THICK WITH 1/8" SHIM EQUIVALENT.
PLACE SETTING BLOCKS IN FRAME AND INSTALL
GLASS. GLASS SIZE SHOULD BE: DLO + 1"
WITH GLASS IN PLACE, SNAP IN (4) E3702 GLASS
STOPS. AFTER INSTALLING STOPS, PRESS P3703
GASKET INTO PLACE AND SEAL CORNERS.



4) SEAL ENTIRE INTERIOR AND EXTERIOR PERIMETERS OF WINDOW FRAME TO THE CURTAINWALL FRAMING WITH APPROPRIATE SEALANT.

MULLED WINDOWS INSTALLATION



1) APPLY ADAPTER P3703 TO JAMB OF ONE WINDOW FRAME USING SILICONE. SLIDE SECOND WINDOW FRAME ONTO P3703. APPLY BEAD OF SEALANT DOWN THE ADJOINING EDGES OF THE WINDOW FRAMES. PUSH WINDOWS TIGHT TOGETHER AND REMOVE EXCESS SEALANT.